







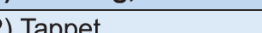

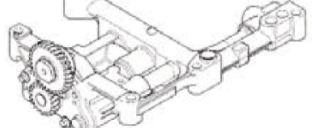
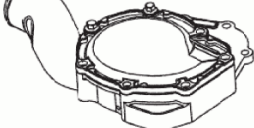



Engine & Equipment Application												
1103C - 33T (DD)												
1103C - 33TA (DE)	1) Engine O/H Kit		Piston & Ring Kit		Main Bearing Set		Con Rod Bearing Set		Thrust Washer Set			
1103B - 33T (DG)	2) Basic Kit		P4115P015 Std.		PU5MB0019 Std.		PU5ME0018 Std.		P31137551/61			
1103A - 33T (DK)	1) <u>POK325</u> Std.		<u>P4115P016</u> 0.50 mm		<u>PU5MB0019A</u> .010		<u>PU5ME0018A</u> .010					
	<u>POK326</u> 0.50		<u>P4115P017</u> 1.00 mm		<u>PU5MB0019B</u> .020		<u>PU5ME0018B</u> .020					
	<u>POK327</u> 1.00				<u>PU5MB0019C</u> .030		<u>PU5ME0018C</u> .030					
	2) <u>PBK325</u> Std.		3 Per Engine		Set of 4 Pairs		Set of 3 Pairs		Set of 2 Pairs			
	<u>PBK326</u> 0.50											
	<u>PBK327</u> 1.00											
TURBOCHARGED Bore: 4.133 in 105.00 mm Stroke: 5.00 in 127.00 mm Displacement: 201 in ³ 3.3 Liter	* Piston Kit consists of:											
	1) 1 X PMXFP015 Piston Std,			1 X <u>PUPRK0002</u> Ring Set Std.								
	2) 1 X PMXFP016 Piston 0.50 mm,			1 X <u>PUPRK0002B</u> Ring Set 0.50 mm.								
	3) 1 X PMXFP017 Piston 1.00 mm,			1 X <u>PUPRK0002D</u> Ring Set 1.00 mm.								
												
	1) Front Seal		1) Top Gasket Set		1) Bush, Con Rod		1) Bushing, Cam					
	2) Rear Seal		2) Bottom Gasket		2) Bolt, Con Rod		2) Tappet		3) Push Rod			
	3) Crankshaft Kit		3) Head Gasket		3) Con Rod Kit		4) Seal, Exhaust Valve		5) Seal, Intake Valve			
	1) <u>P2418F436</u>		1) <u>PU5LT0355</u>		1) <u>P3112A005</u> x3		1) <u>P3112D071</u> x1					
	2) <u>P2418F704</u>		2) <u>PU5LB0379</u>		2) <u>P3212V003</u> x6		2) <u>P31434163</u>					
	3) <u>P4181V017</u>		3) <u>P3681E049</u>		3) <u>P4115C314</u> (2)		3) <u>P31434307</u>					
			4) <u>P3681A057</u>				4) <u>P2418M517</u> x3					
			5) <u>P3681K038</u>				5) <u>P2418M519</u> x3					
			Valve Train Kit		1) Valve, Intake 2) Valve, Exhaust		3) Guide, Valve (Intake & Exhaust)		4) Spring, Valve 5) Lock, Valve			
			<u>PVTK307</u>		1) <u>P3142H071</u> x3 2) <u>P3142A151</u> x3		3) <u>P3313A012</u> x6		4) <u>P3174A016</u> x6 5) <u>P3142W004</u> x12			
												
	Oil Pump		Water Pump				Water Pump Gasket					
	<u>P4132F071</u> (1)		<u>PU5MW0197</u>				<u>P3682A011</u>					

(1) Not to be used on engines with balancer units.

(2) Grade J, Color Coded Green.