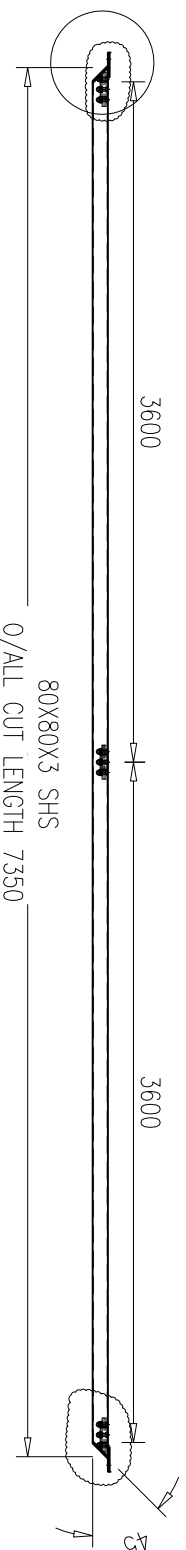
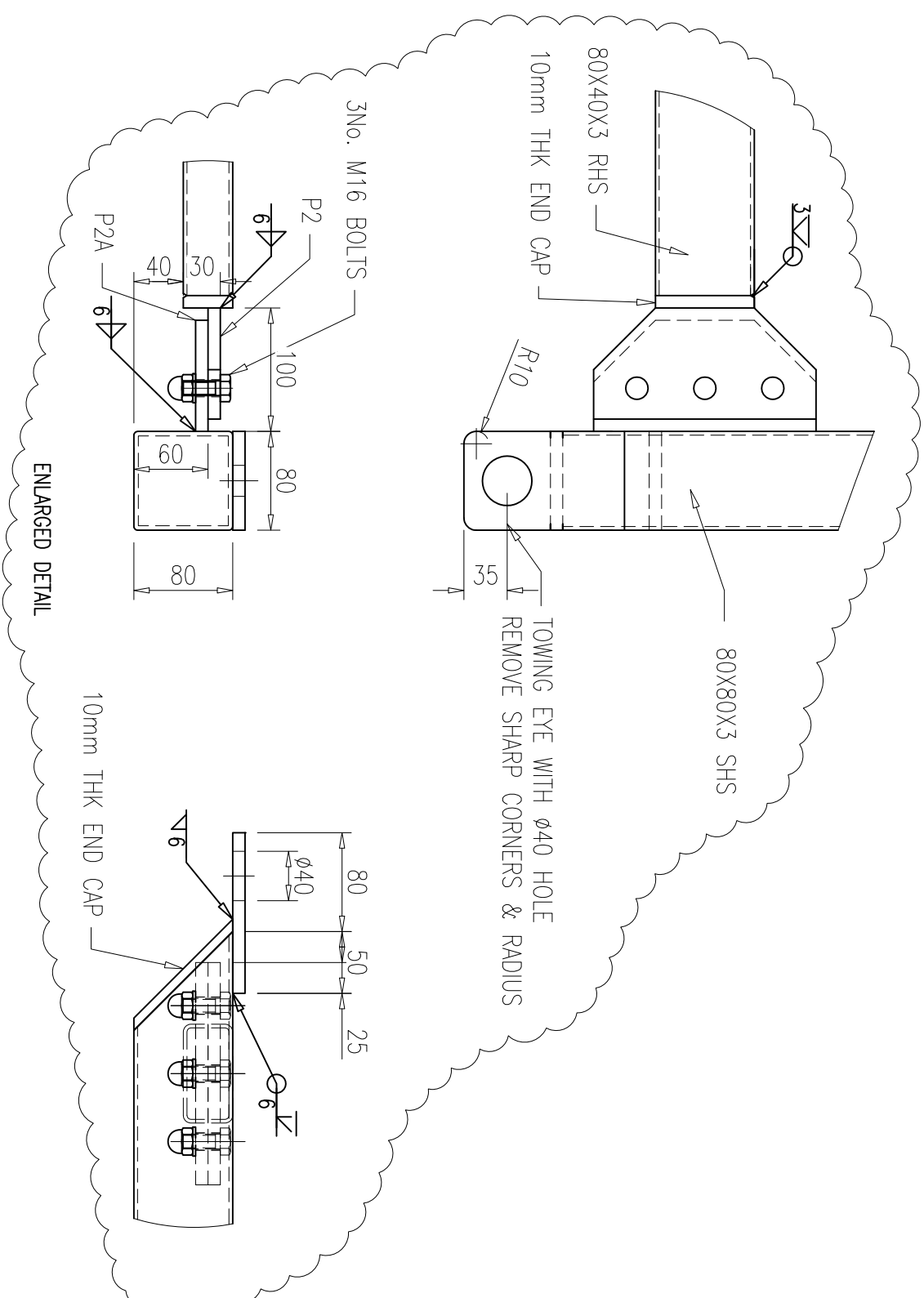


A-A



B-B

3m LARGE STABLE SKID



ENLARGED DETAIL

This drawing is the property of McNealy Brown Limited, and it is issued on the understanding that it is not to be used in whole or in part and is not to be shown to a third party without prior consent. MBE6451898.3-20.06.14

CE 2273-CPR-0345

NOTES

- WELDING SPECIFICATION:- ALL WELDS TO BE AS SPECIFIED ON RELEVANT WPS SHEETS
- EXECUTION CLASS:- EXC 2
- WELD FINISH:-
- 1: STRUCTURAL, AS LAD
- 2: CLEARED UP
- 3: GROUND SMOOTH.
- WELD TESTING:-
- 1: VISUAL INSPECTION TO BE CARRIED OUT IN ACCORDANCE WITH BS EN ISO 17637:2011 - ALL 100%
- EXEMPTS:-
- ALL BOLTS AND STUDING AS PER BOLTS LIST
- ALL NON-PRELOADED BOLTS TO BE GRADE 8.8 TO BS EN 15048-1
- ALL EXTERNALLY EXPOSED BOLTS, NUTS AND WASHERS TO BE SPUN GALVANISED.
- GALVANISED FIXINGS TO BS EN ISO10684
- MATERIAL:-
- STEEL SECTIONS TO BS EN 10025-1 S275 JR
- FINISHES:-
- ALL PREPARED GALVANISED TO BS EN 1461
- ALL DIMENSIONS ARE IN MILLIMETRES UNLESS SPECIFIED OTHERWISE
- ALL LEVELS ARE IN METRES AND RELATE TO ORDINANCE DATUM UNLESS NOTED OTHERWISE
- ALL FABRICATION AND WELDING WORKS TO BE CARRIED OUT IN ACCORDANCE WITH BS EN 1090-1 AND BS EN 1090-2
- CHECK SPECIFICATIONS AND SPECIALIST DRAWINGS FOR VERIFICATION OF ALL SETTING OUT DIMENSIONS AND LOCATION OF ANY SERVICES OR FIXINGS REQUIRED IN STEEL BRICK OR CONCRETE WORKS
- ALL FABRICATION TOLERANCES AS PER BS EN 1090-2
- ALL BURNT PROFILED PLATES TO HAVE TROUGHING REMOVED FROM ALL EDGES
- ALL PLATES/OUT EDGES TO BE PAINTED TO HAVE ROUNDED CORNERS TO APPROX 15mm TO 25mm RADII
- ALL WELD SPATTER TO BE REMOVED DURING THE FABRICATION PROCESS & CHECKED AGAIN AT FINAL COMPLETION.
- REMOVE ALL SHARP EDGES & BURRS.
- DRILLED AND TAPPED CONNECTIONS INTO HOLLOW SECTIONS ARE TO BE AVOIDED
- ALL CLOSED SECTIONS & TROUGHS TO HAVE VENT & DRAIN HOLES.
- ALL GALVANISED STEEL TO BE FETTED BEFORE FINAL DISPATCH

WORKSHOP NOTE:
MAKE IT TO THE DRAWING - IF YOU SUSPECT A DRAWING ERROR, STOP & REPORT IT TO YOUR SUPERVISOR FOR IMMEDIATE REMEDY.

REV	DATE	INTL	AMENDMENTS
A3	09.03.15	NS	REV AS CLOUDED
A2	09.01.15	TK	OVERALL LENGTH SHORTENED
A1	06.01.15	TK	ISSUED FOR APPROVAL

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CLIENT: HAYMAC

PROJECT: STABLE SKID

TITLE: 3m LARGE STABLE SKID
 GENERAL ARRANGEMENT

DATE	AUTHOR	DRAWN	CHECKED
21/10/2014		TK	SB

CAD. REF.:

ORIGINAL SCALE: Not To Scale

DRAWING No. 11636-GA-004	SIZE A3
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REV. A1/A2/A3	
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