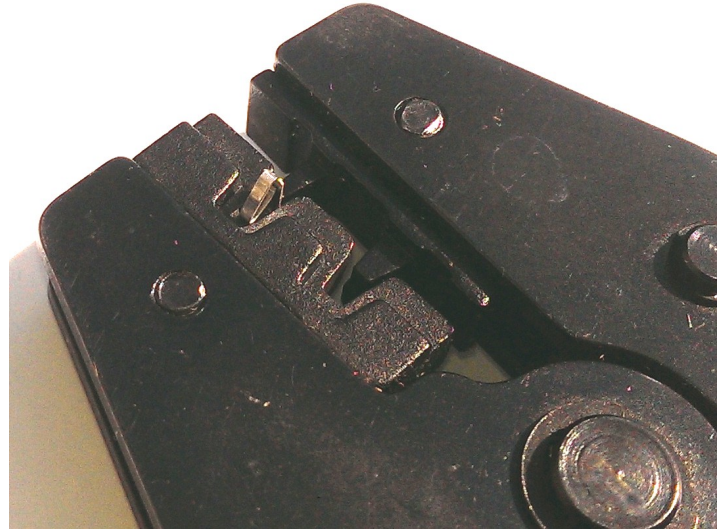
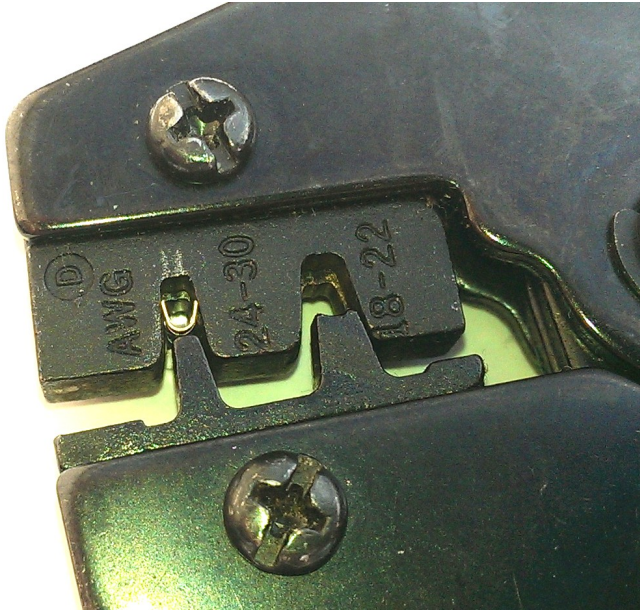
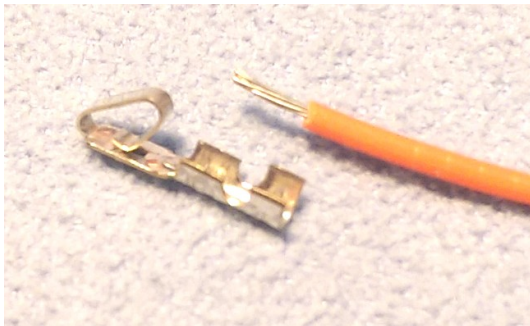


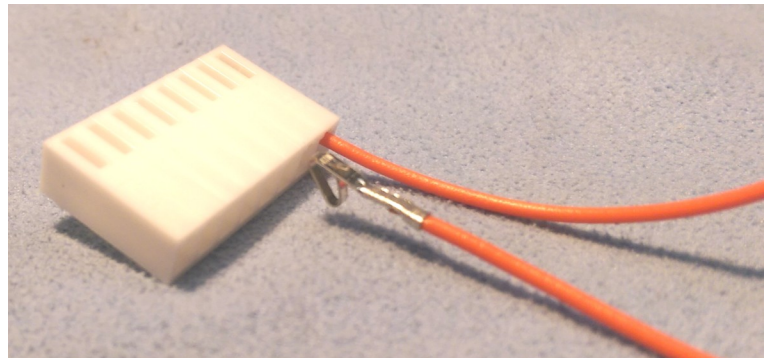
Molex KK-100 Terminal Crimping and Connector Assembly



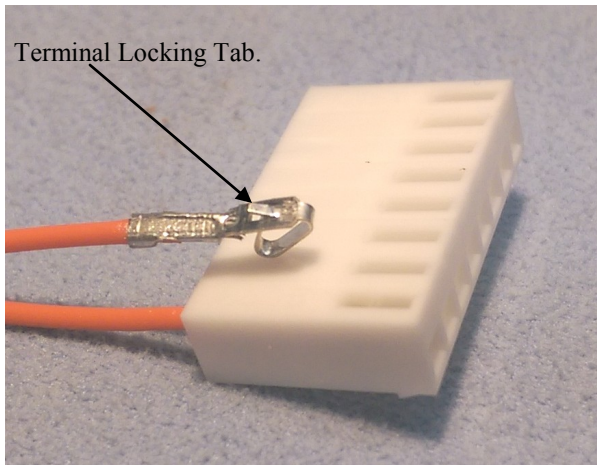
Place the terminal in the crimper with the crimp tabs facing the AWG 24-30 Gauge Wire numbers. After placing the terminal in the crimper jaws, squeeze the handle until you hear one or two clicks. This will hold the terminal in place.



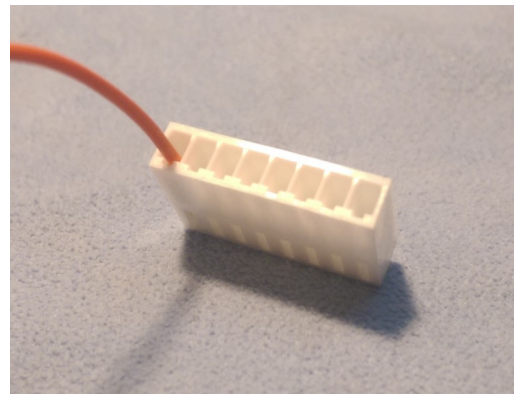
Strip the insulation about 1/8". Insert the wire in the terminal to be crimped and squeeze the crimper handles together.



After crimping, check to make sure the two sets of crimp tabs are securely crimped with the rear set around the insulation and the front tabs around the wire.



Terminal Locking Tab.



When inserting the wire and terminal in the connector housing, verify that the terminal locking tab is facing the small slot for each position. Slide the wire in until the locking tab clicks in place.